ELECTROFIN NEW FINISHING PROCESS



BEFORE







AFTER







ELECTROFIN NEW FINISHING PROCESS



1. Cleaning in hard accessable corners with PM500 machine

● Media: Stainless steel pins 0.3 mm

● Compund/Powder: A5

● Time: 30'

2. Fine grinding (I) and finish grinding (II) with TE18x2 machine

● Media: (I) Plastic blue chips 05PP10 (50%) and 05PS10 (50%); (II) Plastic white chips 06PP10 (50%) and 06PS10 (50%)

● Compund/Powder: A5

● Time: 2h

3. Electropolishing stage Media: Plastic beads

● Compund/Powder: Electrolite for gold

● Time: 20'

4. Polishing with W15 machine

Media: Porcelain media CMP

or Gold Beads

● Compund/Powder: A5

● Time: 2h









TE18x2

BEFORE











